

CLAIMS

1. Rubber material, in particular for wiper blades of windshield wipers or for automotive tires, containing at least one grade of rubber, at least one filler and processing aids, characterized in that the filler is comprised of a mixture of at least two different grades of carbon black.
2. Rubber material according to Claim 1, characterized in that the filler is comprised of a mixture of furnace black and thermal black.
3. Rubber material according to Claim 1, characterized in that the rubber contains 40 to 320 parts by weight of the filler based on 100 parts by weight of elastomer.
4. Rubber material according to Claim 1, characterized in that it contains a plasticizer and/or mineral oil.
5. Rubber material according to Claim 1, characterized in that the grade of rubber is EPDM, EPR, BR, SBR, IR or CR.
6. Rubber material according to Claim 1, characterized in that at least one of the rubber grades has a first and a second fraction which differ in viscosity in the unvulcanized state.
7. Rubber material according to Claim 6, characterized in that the first fraction has a Mooney viscosity of 20 to 95 Mooney.
8. Rubber material according to Claim 1, characterized in that the rubber material is essentially free of calcium oxide.
9. Rubber material according to Claim 1, characterized in that the rubber material is essentially free of zinc oxide.

10. Wiper blade for a windshield wiper comprising a rubber material containing at least one grade of rubber, at least one filler and processing aids, characterized in that the filler is comprised of a mixture of at least two different grades of carbon black.
11. Wiper blade according to Claim 10, characterized in that a head part (1) and/or a web (2) of the wiper blade is made of EPDM and/or CR and a wiper lip (4) of the wiper blade is made of BR.
12. Rubber material according to Claim 10, characterized in that the filler is comprised of a mixture of furnace black and thermal black.
13. Rubber material according to Claim 10, characterized in that the rubber contains 40 to 320 parts by weight of the filler based on 100 parts by weight of elastomer.
14. Rubber material according to Claim 10, characterized in that it contains a plasticizer and/or mineral oil.
15. Rubber material according to Claim 10, characterized in that the grade of rubber is EPDM, EPR, BR, SBR, IR or CR.
16. Rubber material according to Claim 10, characterized in that at least one of the rubber grades has a first and a second fraction which differ in viscosity in the unvulcanized state.
17. Rubber material according to Claim 16, characterized in that the first fraction has a Mooney viscosity of 20 to 95 Mooney.
18. Rubber material according to Claim 10, characterized in that the rubber material is essentially free of calcium oxide.
19. Rubber material according to Claim 10, characterized in that the rubber material is essentially free of zinc oxide.